

### **FEATURES**

Universal 85 - 305VAC or 120 - 430VDC Input voltage

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- Output voltage adjustable
- Wide operating temperature range: -40°C to +100°C **Base plate**
- Input under-voltage protection, output over-voltage/ short circuit/over-current protection, over-temperature protection
- Active PFC, PFC value up to 0.98
- Integrated parallel current sharing, status indication, remote control, auxiliary power supply, remote compensation function.
- High I/O isolation test voltage up to 3000VAC
- Operating up to 5000m altitude
- 5 years warranty
- Safety according to IEC/UL/EN 62368, GB4943

LBF1000-13B28-NS is one of Mornsun's potting ultra-thin bricks AC-DC switching power supply, it is suitable for industrial and outdoor occasions where the application environment is relatively harsh. It features universal AC input and at the same time accepts DC input voltage, cost-effective, high efficiency, high reliability and double or reinforced insulation. These converters offer excellent EMC performance and meet IEC/UL/EN 62368, GB4943 standards and they are widely used in areas of industrial, LED, street light control, electricity, security, telecommunications, smart home, etc.

Selection	Guide						
Certification	Part No.	Rated Output Power (W)*	Nominal Output Voltage and Current (Vo/Io)	Output Voltage Adjustable Range (V)	Efficiency at 230VAC (%) Typ.*	Room Temperature Max. Capacitive Load (µF)	Low Temperature Max. Capacitive Load (µF)
CE (Pending)	LBF1000-13B28-NS	1008	28V/36A	14.0 - 33.6	91.5	5000	5000

Note: 1.\*Under any conditions, the total power of the product should not exceed the rated output power, and the output current should not exceed the rated output current;

2.\*Due to different working modes, the efficiency difference between 0.5% and 0.7% is normal.

Input Specifications							
Item	Operating Conditions			Min.	Тур.	Max.	Unit
In much Veltages Dan as	AC input	AC input		85		305	VAC
input voltage kange	DC input		120		430	VDC	
Input Voltage Frequency				47		63	Hz
lane d Coment	115VAC					10.8	
	230VAC					5.3	
Inrush Current external 10.0	Built-in inrush current	115VAC	Cold start		20	23	A
	suppression circuit, external 10Ω resistor	230VAC			40	46	
	Protection start			50		75	140
Input Under-voltage Protection	Protection release			75		85	VAC
Leakage Current	277VAC				<0.7	5 mA	
	115VAC	Normal ter	mperature,	PF ≥ 0.98			
Power Factor	230VAC	full load		PF ≥0.96			
Total Harmonic Ratio Of Input Current (THD)	Normal temperature, full load				</td <td>0%</td> <td></td>	0%	
Hot Plug					Unavo	ailable	

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Output Specifications*						
Item	Operating Conditions	Operating Conditions		Тур.	Max.	Unit
Output Voltage Accuracy*	Full load range				<u>+2</u>	
Line Regulation	Rated load				±l	%
Load Regulation	0% - 100% load				±2	
Ripple & Noise*	$25^\circ C$ , 20MHz bandwidth (peak-	to-peak value)			150	mV
Hold up Time	115/230VAC (output voltage 28	V, main bus with	20	30		-
noid-up lime	external electrolytic capacitor, >=1500uF)		20	30		TIS
Output Over Voltage Protection			Vo $\leqslant$ 40.6VDC (hiccup, clamp or shutdown)			
Short Circuit Protection	Recover time <5s after the short	circuit disappear	Hico	cup, continuo	ous, self-recove	ər
Output voltage 14VDC-19VDC, out and constant current protection		, output hiccup	42		47	A
Over-current Protection	Output voltage 19VDC-25VDC, output constant current protection		42		47	
	Output voltage 25VDC-33.6VDC, output constant current protection		31		47	
	Input voltage 85VAC-170VAC	Protect start	95		125	
	(base plate temperature)	Protect release	85		115	°C
Over-temperature Protection	Input voltage 170VAC-305VAC Rated load (base plate temperature)	Protect start	110		140	
		Protect release	100		130	

Note:1.\*For all the above test items, please refer to our company standard "AC-DC Black Box Test Specification" for specific test specifications and methods; 2.\*Output Voltage Accuracy: including setting error, line regulation, load regulation;

3.\*The "Tip and barrel method" is used for ripple and noise test, output parallel 47uF electrolytic capacitor and 0.1uF ceramic capacitor, please refer to Enclosed Switching Power Supply Application Notes for specific information.

General Specifications							
ltem		Operating Conditions		Min.	Тур.	Max.	Unit
Input - 🕀				2500			
Isolation	Input - output	Electric test for 1min, leakage current	<10mA (recommended	3000			VAC
1031	Output - 🕀			1500			
	Input - 🕀	Environment temperature: 25+5°C		100			
Insulation Posistance	Input - output	Relative humidity: <95%RH, non-conde	nsing	100			MΩ
Resistance	Output - 🕀	Testing voltage: 500VDC		100			
Operating Temperature*		-40		+100			
Th Storage Temperature*		The max temperature refer to the Aluminun base of PCB		-40		+85	°C
Operating Humidity			20		90		
Storage Humidity		Non-condensing		10		95	%RH
		Operating temperature derating					<b>%/</b> ℃
Davies Davatin a		Input voltage derating*	85VAC <vin≤170vac< td=""><td></td><td></td><td>85</td><td rowspan="2">°C</td></vin≤170vac<>			85	°C
			170VAC <vin≤305vac< td=""><td></td><td></td><td>100</td></vin≤305vac<>			100	
I Ower Deru		Altitude derating	2000m-5000m	6.67			℃ <b>/Km</b>
		Output voltage deveting	14VDC-28VDC	Maximum output power Po=Vo*36			/o*36
		Ourput voltage derating 28VDC-33.6VDC		Maximum output power 1008W			W8W
Parallel Operation* PC (2-6 P ≥50%lo		PC (2-6 PCS of the same product in pa $\geq$ 50%lo	°C (2-6 PCS of the same product in parallel) maximum current ≥50%lo			10	%
		-ON/OFF, +ON/OFF, end use	Power on	2		10	mA
Kelliole Swil	ich <sup>2</sup>	recommendation	Power off			0.15	mA
TRIM Output Adjustable F	Voltage Range*	230VAC input, full load range		14		33.6	V
Remote Cor	mpensation	-\$, +\$		Compenso range of th	ation voltag ne voltage	je should w adjustable	ithin the range.

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Status Indication	IOG/ENA (maximum sink current 5mA, maximum source voltage 35V)	Normal state	L
		Fault state	Н
Safety Standard			Design refer to IEC/UL/EN 62368-1, GB4943.1
Safety Class			CLASS I
MTBF	MIL-HDBK-217F@25°C		≥500,000 h
Pollution Degree	1		
Warranty	Aluminum substrate temperature: <100°C		5 years

Note: 1.\*In order to optimize the heat dissipation performance, should add a heat sink for heat dissipation, The surface of the heat sink must be coated with thermal grease;

2.\*The max temperature is the base plate temperature;

3.\* Parallel current sharing needs to adjust the output voltage of the product within ±2% accuracy through the trim pin. When 2-3pcs of the same product are paralleled, they can output at most 90% of the rated output current, current sharing accuracy can reach within 5%; 4-6pcs (same product) can output up to 85% of the rated output current when they are paralleled, and the current sharing accuracy can reach within 10%;

4.\*Pay attention when the remote control is used with an external power supply. This module has a built-in MAX0.25W4.7K resistor. For details, see the schematic diagram in the application manual.

5.\*The TRIM pin is pulled up to 3.3V by a built-in 1K resistor. When the external adjustment method is used, the input voltage between TRIM and COM should be greater than 0V and less than 3.3V.

Mechanical Specifications				
Case Material	Aluminum substrate+black Plastic(SABIC PC945)			
Dimensions	160.00mm x 100.00mm x 13.40mm			
Weight	530g (Typ.)			
Cooling Method*	Conduction heat dissipation, it is necessary to ensure that the product aluminum substrate surface temperature lower than $100^{\circ}$ C.			
Note: *Cooling method refer to the Product Chargesteristic Curve				

Note: \*Cooling method refer to the Product Characteristic Curve.

Electromagne	etic Compatibility (EMC)		
	CE.	CISPR32/EN55032 CLASS A (Recommended external circuit 1)	
Emissions		GJB151B , CE102 (Recommended external circuit 2)	
	RE	CISPR32/EN55032 CLASS A (Recommended external circuit 1)	
	Harmonic current	IEC/EN61000-3-2 CLASS A (Recommended external circuit 1)	
	ESD	IEC/EN61000-4-2 Contact ±6KV /Air ±8KV (Recommended external circuit 1)	perf. Criteria B
	RS	IEC/EN61000-4-3 10V/m (Recommended external circuit 1)	perf. Criteria A
	EFT (Input port)	IEC/EN61000-4-4 ±2KV (Recommended external circuit 1)	perf. Criteria B
Immunity	Surge (Input port)	IEC/EN61000-4-5 line to line ±2KV/line to ground ±4KV (Recommended external circuit 1)	perf. Criteria B
	CS	IEC/EN61000-4-6 10Vr.m.s (Recommended external circuit 1)	perf. Criteria A
	Voltage dips, short interruptions and voltage variations immunity	IEC/EN61000-4-11 0%, 70% (Recommended external circuit 1)	perf. Criteria B
	Intercom interference test	MS-SOP-DQC-007 (Recommended external circuit 1)	perf. Criteria B

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Product Characteristic Curve



Baseplate temperature (°C)

Note: This product is suitable for applications using in good conduction heat dissipation conditon, for applications in closed environment please consult Mornsun FAE.



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**Recommended External Circuit** 



Recommended External Circuit 1

Note: The breakdown chart is as follows.



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#### CY110 CY111 VOUT+ PE ╢─ PE VOUT-Y2/472M/400VAC Y2/472M/400VAC 35/470uF 35/470uF VOUT+ 35/470uF 35/470uF LO1 35/470uF CBO2 1210/100V/4 35/470uF 35/470uF 35/470uF 200nH 475 - 1 +Vo CEO 35/470ul CEO10 35/470uF CN5 CEO2 CEO3 CEO4 CEO5 CEO6 CEO7 CEO8 CEO1 2 2512-1m 1 CN6 RS1 RS2 入 Ios-CB01、CB03~CB07 VO-2 2512-1m 1210/100V/475 VOUT-+S ( Use parallel or twisted pair for remote compensation RC11 0805-3K VREF 0805-102 CC3 RC23 NC CC10 0805-104 CC4 L 0805-105 RC10 0805-100K CCM TRIMI ¥ CC7 RC19 0805-224 ╢ 0805-5.1K VOUT-RC12 0805-1K RC7 0805-11 UC1A - ~ ~ JP2 TRIM 0805-1K RC18 RC8 3**B28-NS** DC4 FU3 UC1B 0805-1K RC13 SGM8273 SGM8273 RC14 0805-0 CC6 RC20 0805-100 Optional current regulation 0805-103 入 Ios-CC: 0805 control circuit is not required 2 ■ ■ ■ 10K\_\_\_\_\_ RC17 NC RC15 NC RC9 0805-100K 0805-105 RC16 UC: 3 VOUT-AZ431AN 0805-3.3K DC1 5.1V/500mW VOUT-RC2 **TRIM** 0805 0mA AUX AUX RC1 0805-100 RC3 RC4 0805-10K 0805-10K RC3 FF -FF <sup>-</sup> +ON/OFF :4 PC stream balancing function -ON/OFF PC PC • liog ENA 🌑 ENA **IOG** 本 0805-103 COM DC3 5.1V/500mW DC2 5.1V/500mW



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Component type	Recommended value	Brand	
F1	300VAC/25A	Time-Delay-Fuse Betterfuse	
RV2/RV3	14D561K/6000A	WMEC Electronic	
CX1/CX2/CX3/CX4	X2/225K/310VAC	NISTRONICS	
R100/R101/R102/R103/R104/R105	560K/1206	FENGHUA	
FC-L15D	FC-L15D	MORNSUN	
GDT1	600V/5KA	Bencent	
GDT5/GDT8	300V/1KA	XIANGS	
CBH1	105K/630VDC	NICTOONICC	
CBH2	225K/630VDC	INISTROMICS	
CEH1/CEH2/CEH3/CEH4/CEH5/CEH6	$150 \cdot \Gamma (450) / (algoritation approximation)$		
CEH7/CEH8/CEH9/CEH10	1300r/430v (electrolytic capacitor)		
CEH1/CEH2/CEH3/CEH4/CEH5/CEH6	470 vF (25) ( (algoritor) the expression)		
CEH7/CEH8			
CEO1/CEO2/CEO3/CE04/CEO5/CEO6			
CEO7/CEO8/CEO9/CEO10	osour/35v(electrolytic capacitor)		
CY107	Y2/471K/250VAC	WINEC Floatropia	
CY108/CY109/CY110/CY111	Y2/472M/250VAC		
RS1/RS2	lm Ω /2W/2512	FENGHUA	
LO1	0.4uH/1.2m <sup>Ω</sup> /80A	HAIHONGSHENG	
CBO1/CBO2/CBO3/CBO4/CBO5/CBO6/ CBO7	475K/100V/1210	SAMWHA	

Note: 1. The no-load ripple voltage of the product will slightly exceed the specification (150mV) after switching from load to no-load, which can be improved by connecting a dummy load (resistance value  $\leq$  1.4K  $_{\Omega}$ ) in parallel with the external circuit.

2. If there is a strict requirements on the output ripple voltage rms value, the single capacity of CEH1-CEH8 electrolytic capacitor should be increased to at least 470 uF (For routine use of CEH1-CEH10, use 150uF).



#### Recommended External Circuit 2

L1/L2	FD2D -60-431				
Note: 1. The rest of devices are same as above recommended external circuit 1.					
2. L1 and L2 have been added to meet the conduction disturbance performance of low frequency conduction in the range of 9KHz -10MHz.					

Note: Customer can choose MORNSUN filter module FC-L15D and FD2D-60-431 to replace the part of EMC circuit in the Recommended External Circuit, For more details, please consult the MORNSUN FAE.



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#### **Recommended External Circuit 3**

Note: 1. The rest of devices are same as above recommended external circuit 1. 2. Gas is removed from this circuit, and the discharge tube GDT1 is used to meet the needs of isolated voltage resistance.

#### **Dimensions and Recommended Layout**





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#### Note:

- 1. For additional information on Product Packaging please refer to www.mornsun-power.com. Packaging bag number: 58210313;
- 2. Unless otherwise specified, parameters in this datasheet were measured under the conditions of Ta=25°C, humidity<75%RH with nominal input voltage and rated output load;
- 3. All index testing methods in this datasheet are based on our company corporate standards;
- 4. In order to improve the efficiency, there will be audible noise generated when work at light load, but it does not affect product performance and reliability;
- 5. We can provide product customization service, please contact our technicians directly for specific information;
- 6. Products are related to laws and regulations: see "Features" and "EMC";
- 7. The out case needs to be connected to PE ((=)) of system when the terminal equipment in operating;
- 8. Our products shall be classified according to ISO14001 and related environmental laws and regulations, and shall be handled by qualified units;
- 9. The power supply is considered a component which will be installed into a terminal equipment. All EMC tests should be confirmed with the final equipment. Please consult our FAE for EMC test operation instructions.

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# LBF1000-13B28-NS Power Supply Application Manual



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### 1. Performance characteristics and appearance pin definition



Figure 1: Appearance Pin

#### Appearance Pin (Port) Definition:

1	Input N line	-S	-Remote sensing terminal
2	Input L line	+\$	+Remote sensing terminal
3	External inrush current limiting resister terminal (R)	PC	Output current balance terminal
4	+Boosted voltage terminal (+BC)	TRIM	Output voltage trimming terminal
5	-Boosted voltage terminal (-BC)	+ON/OFF	+ON/OFF control terminal
6, 7, 8	+Output voltage (+Vo)	-ON/OFF	-ON/OFF control terminal
9, 10, 11	-Output voltage (-Vo)	IOG	Output status indicating terminal
СОМ	Common ground terminal	ENA	Power on signal terminal
AUX	Auxiliary power supply terminal for external circuits		

### 2. Instructions for use

#### 2.1 Input requirements

The AC input voltage and DC input voltage must be within the defined voltage range (refer to datasheet), otherwise the power supply may not work properly or even malfunction. There is no fuse inside the power module. For better protection, it is recommended that customers use a circuit breaker not greater than 20A.

To ensure the reliability of the product, hot plugging is prohibited.



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### 2.2 Output requirements

At any voltage value, the maximum output current and power must not exceed the rated value.

### 2.3 Remote compensation (+S, -S terminals)

As shown in Figure 2, the +S and -S terminals are respectively connected to the load terminal (VOUT+ and VOUT-) through twisted-pair signal cables or differential signal cables (+S and -S) to compensate the line voltage drop between the module and the load. If the remote compensation connection is not required, the +S and -S terminals can be floating.



Figure 2: Schematic diagram of the remote compensation connection

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Note: In the case of parallel machines or hot and cold backup, the remote compensation function cannot be used, otherwise the voltage anti backflow function will fail, and there may even be a risk of damage to the product.

### 2.4 Output voltage adjustment (TRIM terminal)

As shown in the wiring diagram in the red box in Figure 3, the output voltage of the module can be adjusted voltage from 14V to 33.6V by connecting the external 10K adjustable resistor with TRIM and VOUT terminals. When the output voltage is higher than the adjustable range, it may cause output over-voltage protection. When the output voltage increases, reduce the output current to ensure that the maximum output power of the module stays within the specified range. When the output voltage is lowered, the maximum output current remains unchanged.



#### CY110 CY111 PE VOUT+ PE VOUT+ Y2/472M/400VAC Y2/472M/400VAC 35/470uF 35/470uF VOUT-35/470uF 35/470uF LO1 35/470uF CBO2 1210/100V/475 35/470uF 35/470uF 35/470uF 200nH CEO 35/470ul CEO10 CN5 CEO1 CEO2 CEO3 CEO4 CEO5 CEO6 CEO7 CEO8 2512-1m RS1 CN6 RS2 CBO1、CBO3~CBO7 vo-2512-1m 1210/100V/475 Use parallel or twisted pair for remote compensation -S AUX RC11 0805-3K VREF 0805-102 CC3 RC23 CC10 0805-104 CC4 0805-105 RC10 0805-100K CCM TRIMI RC19 ╢ 0805-224 0805-5.1K UC1A VOUT RC12 0805-1K - ~ ~ JP2 RC7 CCM TRIMI Чł TRIM 0805-1k RC18 RC8 **3B28-NS** UC1B SGM8273 DC4 FU3 0805-1k RC13 SGM8273 CC6 0805-103 RC14 05-0 RC20 0805-100 Optional current regulation control circuit □ 电流调节 RC15 NC RC17 NC RC9 0805-100K is not required 0805-105 RC16 UC2 10K AZ431AN 0805-3.3K DC1 5.1V/500mW VOUT-**TRIM** 0mA AUX RC1 0805-100 RC3 RC4 0805-10K 0805-10K +ON/OFF :4 PC stream balancing function -ON/OFF PC PC IOG ENA ENA IOG 本 大 0805-1 0805-103 COM DC3 5.1V/500mW DC2 5.1V/500mW



### 2.5 Remote control switch (ON/OFF terminal)

The product with built-in remote control switch function. This function enables switching of the output to be controlled while the input voltage on. As shown in Figure 4, the remote control function shielding connection diagram, the ON/OFF signal terminal of this product with built-in isolation optocoupler in the power supply. If this function is not used, the customer can supply power to the +ON/OFF terminal via the AUX terminal through the current limiting resistor RC1. - The ON/OFF terminal is connected to the COM pin;

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if you need to use the ON/OFF function to achieve electrical isolation control, you can refer to the schematic diagram of the remote switch connection in Figure 5, and use the ON/OFF control signal isolated from the power supply to provide power supply connections for the ON/OFF terminal (The control signal cannot be reversed).



Figure 4: Remote function shielding connection diagram



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CY110 PE VOUT+ VOUT+ VOUT+ Y2/472M/400VAC CY111 VOUT-VOUT-Y2/472M/400VAC 35/470uF 35/470uF 35/470uF 35/470uF LOI CN5 CEO9 35/470uF CEO10 35/470uF CEO1 CEO2 CEO3 CEO4 CEO5 CEO6 CEO7 CEO8 2512-1m CBO1、CBO3~CBO7 RS2 vo 2512-1m 1210/100V/475 Use parallel or twisted pair for remote compensation -S O RC11 0805-3K VRE 0805-102 CC3 RC23 RC10 0805-100K CCM TRIMI CC10 0805-104 CC4 0805-105 RCIS 0805-224 0805-5.1K RC12 0805-1K VOUT UCIA N m JP2 CCM TRIM1 DC4 FU3 TRIM RC1 **B28-NS** UC1B SGM8273 0805-1 RC13 SGM8273 RC14 CC6 0805-103 \_\_\_\_\_ RC2( 0805-100 Optional current ₹ Ios regulation control circuit □ ■ 二 RC17 RC15 NC RC9 0805-100 is not required CC9 0805-10 RC16 10K VOUT-AZ431AN 0805-3.3K DC1 5.1V/500mW RC2 TRIM • VOUT-电压 A AUX AUX RC4 RC3 RC: 0805-10K 0805-10K +ON/OFF OFF External power supply -ON/OFF 10 PC ( PC IOG ON ENA ENA IOG  $\Delta$  $\Delta$ Ξ CC2 CC 0805-103 COM DC3 5.1V/500mW DC2 5.1V/500mW AC

Figure 5: Schematic diagram of remote switch connection

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Select the external voltage and external resistance, as the ON/OFF terminals current is shown below.

ON/OFF terminal current	Output Voltage
2-10mA	ON
<0.15mA	OFF

Table 1 Recommended ON/OFF terminal current

### 2.6 Parallel operation (PC terminal)

The PC terminal is a parallel current sharing bus. Parallel-connect the PC and COM terminals of each power module to equalize the output current between modules. At the output end of the power supply, the output cable width and length of each module should be as consistent as possible, and the line impedance should be as similar as possible. After the output filtering of a single module, a load bus is drawn from the load end. After the output filtering, each module accesses the load bus nearby through the load line of the same specification and length, and themobility is optimal.

Power modules support 2-6 parallel redundancy. Set the accuracy of the output voltage within  $\pm 2\%$  precision when adjust the output voltage for parallel operation.

When the system is used in parallel, the maximum load current cannot exceed the maximum output current of a single power module; otherwise, the entire parallel power system cannot start properly.

Parallel units	Maximum output current		
2-3 units	90% of nominal output current		
4-6 units	85% of nominal output current		

Table 2 Condition for parallel operation

### 2.7 Auxiliary power supply for external signals (AUX terminal)

The AUX terminal output voltage ranges from DC9.5V to DC14V, The AUX terminal keep current constant and reduce voltage when the output current is over 20mA. AUX terminal reference position COM terminal. Do not short-circuit the AUX terminal to a terminal other than the ON/OFF terminal. Otherwise, the power module may be damaged.

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### 2.8 Status indicator (IOG terminal)

This signal is located at the secondary output side and is an open drain output. The reference ground is the COM terminal. By monitoring the signal from IOG terminal to COM terminal, you can check whether the power module is working properly. Low level when working normally, high level when working abnormally.

Note: Normal output is "low", when a fault occurs, the output is "high" (maximum pull-down current is 5mA, maximum applied voltage is 35V).

### 2.9 Power ON signal (ENA terminal)

This signal is located at the secondary output side and is an open drain output. the reference ground is the COM terminal. When output voltage goes over Typ. Output voltage threshold level 12V at start up, Power ON signal is "low level". "high level" when working abnormally.

Note: Normal output is "low", when a fault occurs, the output is "high" (maximum pull-down current is 5mA, maximum applied voltage is 35V).

#### 2.10 Input under-voltage protection (UVP)

When the input voltage is lower than the under-voltage protection set value, the module output is closed; When the input voltage is higher than the under-voltage protection power-on set value, the module output is normal. The under-voltage protection has a return difference, that is, the shutdown setting value is lower than the start-up setting value, so as to prevent the module from being affected by external interference or the transient drop of input voltage when starting itself and working normally.

### 2.11 Output over-voltage protection (OVP)

When the output end of the module is over-voltage, the output voltage hiccup or clamped at a fixed value. After the fault is rectified, the module output automatically recovers to normal.

### 2.12 Over-current circuit protection (OCP)

This module is designed with over-current/short circuit protection circuit, which can withstand over-current or short circuit at the output end. After the over-current and short circuit faults are eliminated, the module output automatically recovers to normal.

When the output voltage setting value less than 25V, Typ. constant current value is 45A; When the

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output voltage setting value between 25V-34.1V, Typ. constant current value decreasing as the output

voltage setting value increases, the relationship diagram is shown in Figure 5.



Figure 5: the relationship diagram between output voltage setting value and Typ. constant current value.

When the output voltage setting value less than 17V, OCP mode is hiccup mode Typ. 1s at work, 4s at rest; When the output voltage setting value more than 19V, OCP mode is Constant current mode; When the output voltage setting value between 17V and 19V, both states may exist.

Note: that continuous short circuit or overload condition, might result in power module damage.

### 2.13 Over-temperature protection (OTP)

The built-in over-temperature protection circuit of the module prevents the module from being damaged due to excessive temperature rise such as overload and short circuit. When the temperature of the module shell exceeds the set value of over-temperature protection, the output of the module automatically closes. You need to power off and reset to restore the system.



Figure 6: AL-Substrate temperature test point



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### 3. Test waveform

### 3.1 Startup and shutdown

Test conditions: Tc=25°C, LBF1000-13B28-NS products are tested based on recommended circuit 1,

#### CEH1-CEH10=1500uF.



Vin=115VAC Full load start (start delay 732ms)





Vin=230VAC Full load start (start delay 657ms)



Vin=115VAC Full load shutdown (46ms)

Vin=230VAC Full load shutdown (46ms)

Note: The power OFF hold-up time is related to the CEH capacitance, and can be adjusted with reference to the following formula:

$$t = \frac{0.5 \cdot C_{EH} \cdot (U_1^2 - U_2^2)}{P_o}$$

U1=410VDC, U2=325VDC, Po=1008W (based on actual power output).



### 3.2 Dynamic response

Test conditions: Tc=25 $^{\circ}$ C, current rate slope 0.1A/us, LBF1000-13B28-NS products are tested based on recommended circuit 1.



Vin=115VAC 10%-100% dynamic



Vin=230VAC 10%-100% dynamic

### 3.3 Output ripple and noise

Test conditions: Tc=25°C , 20M bandwidth (peak to peak value) LBF1000-13B28-NS products are tested

based on recommended circuit 4.



Vin=115VAC full load ripple noise (53mV)/ripple RMS value (8.5mV)



Vin=230VAC full load ripple noise (54mV)/ripple RMS value (8.5mV)



#### 3.4 Conductive and radiation

(1) Radiation (RE)

Safety specifications: CISPR32/EN55032 CLASS A

RE Tc=25°C, Vin=115VAC, Pout=1008W, based on recommended circuit 1 test





Vertical waveform and reading point

Horizontal waveform and reading point





Vertical waveform and reading point



Horizontal waveform and reading point

The test results meet CLASS A standards



#### (2) Conductive (CE)

Safety specifications: CISPR32/EN55032 CLASS A





L line

N line



CE Tc=25°C, Vin=115VAC, Pout=1008W, based on recommended circuit 1 test





L line

N line

The test results meet the EN55032 CLASS A standard



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#### Safety specifications: CE102 GJB151B

CE Tc=25°C, Vin=220VAC, Pout=1008W, based on recommended circuit 2 test





Serial Number	Frequency (MHz)	Read value (dBuV)	Correction factor (dB)	Result (dBuV)	Limit (dBuV)	Margin (dB)	Remark	Serial Number	F
1	0.0132	63.8	27.57	91.37	100.59	9.22	Peak	1	1
2	0.018	63.78	25.4	89.18	97.89	8.71	Peak	2	
3	0.084	42.84	20.43	63.27	84.5	21.23	Peak	3	
4	0.0928	51.25	20.34	71.59	83.64	12.05	Peak	4	
5	0.102	50.98	20.26	71.24	82.82	11.58	Peak	5	
6	0.1392	43.68	20.12	63.8	80.11	16.31	Peak	6	

Serial Jumber	Frequency (MHz)	Read value (dBuV)	Correction factor (dB)	Result (dBuV)	Limit (dBuV)	Margin (dB)	Remark
1	0.0132	66.13	27.57	93.7	100.59	6.89	Peak
2	0.018	63.99	25.4	89.39	97.89	8.5	Peak
3	0.0928	53.05	20.34	73.39	83.64	10.25	Peak
4	0.1016	52.49	20.26	72.75	82.85	10.1	Peak
5	0.1108	47.51	20.22	67.73	82.1	14.37	Peak
6	0.1392	43.47	20.12	63.59	80.11	16.52	Peak

L line

N line

The test results meet the CE102 GJB151B standard

### 4. Appearance specifications

### 4.1 Manufacturing data/dimensions

Length: 160.00mm±0.5mm

Width: 100.00mm±0.5mm

Height: 13.40mm±0.5mm

Terminal length: 5.0mm±0.5mm

Weight: 530g±30g



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Figure 7: Manufacturing data/size diagram

### 4.2 Installation and disassembly methods

Installation method: Place the heat sink on the aluminum base plate and fasten the heat sink to the

product using four screws.

Removing method: Use a tool to separate the four screws from the heat sink.

Maximum mounting hole tightening torque: 0.4N.m.

### 4.3 Cooling method

Heat dissipation method	Surface heat sink			
	Natural cooling			
	Conduction heat dissipation			
	In this document, " $\blacksquare$ " indicates selected, and " $\square$ " indicates not selected			

For more details, please consult the MORNSUN FAE.

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